

## High Pressure Hose Crimping Machine

### *Technical Specification*

#### Introduction

- The self-filling oil cup solves the problem that it is inconvenient to add the lubricating oil on the annular machine.
- Adding the large opening and passing ability because the hose crimping machines are always use for crimping the non-standard bend.
- Adding the oil groove on the die base and adding the base protective resin gasket between the die base to prevent the working surface and cylinder form damaging.
- The new bracket for machine completely change the drawback that we must connect the machine and bracket by weld.



## Features

- Back resetting hydro-cylinder, can be easily operated.
- Large opening and good passing ability.
- Base protective resin gasket can protect the working surface.
- Function: manual, semi-automatic and automatic.



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## Technical Data

- **Type:** QL-91-C.
- **Swaging force:** 640 T.
- **Motor:** Y-4/3 kW.
- **Standard voltage:** 380 V, 50 Hz.
- **Pump displacement:** 14.5 L/min.
- **Systematic pressure:** 30 MPa.
- **Capacity of tank:** 65 L.
- **Crimping range:**  $\phi 6 - \phi 51$  ( $\phi 64$ ).
- **Opening without dies:** 125 mm.
- **Opening:** 28 mm.
- **Open time:** 2 s.
- **Close time:** 6.5 s.
- **Size (L x W x H):** 800 mm x 630 mm x 1376 mm.







## Application

This type hose crimping machine is a kind of hydraulic equipment that used to withhold hose assembly. It is suitable for crimping high pressure hose such as EN856 4SH, 4SP, SAE 100R9, SAE 100R12, SAE 100R13, SAE 100R15.



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